



ENAR WELD BRAZE PVT. LTD

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ENAR FLUX 8260

Low Temperature Aluminium Brazing Flux

CONTENTS: Zinc Chloride – CAS-7646-85-7
Potassium Aluminium Fluoride – CAS-60304-34-1

ENAR FLUX 8260 is a mineral hygroscopic powder flux powder for torch brazing Aluminium and its alloys with AISi12 Alloy (AA 4047) clad or in the form of a wire.

APPLICATION: Flame Brazing

BASE MATERIALS: Wrought and Cast Aluminium Alloys

FILLER METAL: AA4047

BRAZING TEMPERATURE: 520-650°C (960-1200°F)

DIRECTIONS FOR USE:

- Mix Flux with water and stir it till a creamy consistency is obtained.
- Apply the Flux at the joints to be brazed and heat until the flux becomes liquid.
- After brazing, clean and wash the surface from flux residual.