



ENAR WELD BRAZE PVT. LTD

A-112, DDA INDUSTRIAL SHEDS,
OKHLA INDUSTRIAL AREA, PHASE – II
NEW DELHI – 110020

Telephone : 011-26383911/12/13
Fax : 011-26383913
E-Mail : info@enarweld.com

ENAR K-FLUX

Low Temperature Aluminium Brazing Flux

CONTENTS: Zinc Chloride – CAS-7646-85-7
Potassium Aluminium Fluoride – CAS-60304-34-1

ENAR K-FLUX is a corrosive and hygroscopic flux powder to braze Aluminium and its alloys with AlSi12 Alloy (AA 4047).

APPLICATION: Induction Brazing or Flame Brazing

BASE MATERIALS: Wrought and Cast Aluminium Alloys

FILLER METAL: AA4047

BRAZING TEMPERATURE: 400-580°C (750-1050°F)

DIRECTIONS FOR USE:

- Mix Flux with water and stir it till a creamy consistency is obtained.
- Apply the Flux at the joints to be brazed and heat until the flux becomes liquid.
- After brazing, clean and wash the surface from flux residual.