



ENAR WELD BRAZE PVT. LTD

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ENAR SIBRO FLUX

Low Temperature Bronze Brazing Flux

CONTENTS: Potassium Tetraborate – CAS-1332-77-0
Potassium Fluoborate – CAS-14075-53-7

ENAR SIBRO FLUX is for Phosphorus / Copper Brazing, Bronze Brazing and comprises of mild organic acid or strong inorganic acids that promote high speed cleaning of metals with strong surface oxides.

APPLICATION: Flame Brazing

BRAZING TEMPERATURE: 575-1050°C (1050-2000°F)

DIRECTIONS FOR USE:

- Mix Flux with water and stir it till a creamy consistency is obtained.
- Apply the Flux at the joints to be brazed and heat until the flux becomes liquid.
- After brazing, clean and wash the surface from flux residual.