



## **ENAR WELD BRAZE PVT. LTD**

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### **ENAR SILVA FLUX**

Silver Alloy Brazing Flux

CONTENTS: Potassium Carbonate – CAS-584-08-7

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ENAR SILVA FLUX is for brazing brass, bronze, steel and stainless steel with high silver content alloys. FLUX 600 MG is also used to braze copper and brass with copper phosphorus alloys.

APPLICATION: Furnace Brazing or Flame Brazing

FILLER METAL: Silver Alloy & Copper Phosphorus Alloy

BRAZING TEMPERATURE: 480-780°C (890-1430°F)

DIRECTIONS FOR USE:

- Mix Flux with water and stir it till a creamy consistency is obtained.
- Apply the Flux at the joints to be brazed and heat until the flux becomes liquid.
- After brazing, clean and wash the surface from flux residual.