



KISWEL

KISWEL K-410T

Classifications:

EN ISO 17633-A: T 13 PC (M) 4
EN ISO 17633-B: 2008: TS410-FB0
AWS A5.22-07: E410T0-1/4

JIS Z 3323: TS410-FB0

Typical Chemistry Composition of Weld Deposit:

C	Si	Mn	Cr	Ni	Mo
<0.12	<1.00	<1.20	11.00 – 13.50	<0.60	<0.50

Description:

- For Welding of 13%Cr Martensitic stainless(AISI 410, 403).
- Wire has low spatter, easy slag removal, good weld soundness and provides good deposit efficiency.

Typical Mechanical Properties:

Yield Strength (Mpa)	Tensile Strength (Mpa)	Elongation (%)
380	530	28

Packaging:

MIG/MAG Wire (Ø in mm): 1.20 MM in 15.00 Kg Spools



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