



## ENAR WELD BRAZE PVT. LTD

A-112, DDA INDUSTRIAL SHEDS,  
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### KISWEL K-600HT

#### Classifications:

JIS Z 3326 : YF3B-C-600

#### Typical Chemistry Composition of Weld Deposit:

Shielding Gas	C	Si	Mn	Cr	S	Mo
CO <sub>2</sub>	<0.40	2.80	0.50	6.50	0.009	0.50

#### Description:

- It is designed for welding of metal to metal and underlaying welding of hardfacing
- Typical applications include crane wheels, blower blades, bucket lips, dredge parts etc
- In order to minimize cracking, should obey the preheat and interpass temperature

#### Typical Mechanical Properties:

HV	Typical Value HRC	HS
610	55	73