



KISWEL

KISWEL – KW-T276

Classifications:

AWS A5.14: ERNiCrMo-4
EN 18274: S Ni 6276 (NiCr15Mo16Fe6W4)

JIS Z 3334: YNiCrMo-4

Typical Chemistry Composition of Weld Deposit:

C	Mn	Cr	Ni	Mo	W	Co
<0.02	<1.00	14.50 – 16.50	Rem.	15.00 – 17.00	3.00 – 4.00	<2.50

Description:

- For joining similar Nickel Alloys or dissimilar welding of nickel alloys and stainless steels or low alloy steels.
- It offers very high corrosion resistance and high resistance to cracking.

Typical Mechanical Properties:

Tensile Strength (Mpa)	Elongation (%)
680	35

Packaging:

GTAW Wire (Ø in mm): 2.00 MM / 2.40 MM in 5.00 Kg Tubes



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