



ENAR WELD BRAZE PVT. LTD

A-112, DDA INDUSTRIAL SHEDS,
OKHLA INDUSTRIAL AREA, PHASE – II
NEW DELHI – 110020

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KOBELCO TG-X308L

Classifications: AWS A5.22: R308LT1-5

Shielding Gas: Argon

Typical Chemistry Composition of Weld Deposit:

C	Si	Mn	P	Ni	Cr	Mo
<0.03	<1.20	0.50 – 2.50	<0.040	9.00 – 11.00	18.00 – 21.00	<0.50

Description:

- Flux cored filler rod for low carbon 18%Cr-8%Ni Steel
- Non Purging SS flux cored wire to avoid back Ar purging in Root pass

Typical Mechanical Properties:

0.2% Proof Stress
(Mpa)
min. 420

Tensile Strength
(Mpa)
min. 520

Elongation
(%)
min. 35