



## ENAR WELD BRAZE PVT. LTD

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## TASETO – GFW 308L

### Classifications:

JIS Z 3323: TS308L-FB0  
AWS A5.22: E308LT0-1/4

### Typical Chemistry Composition of Weld Deposit:

Shielding Gas	C	Si	Mn	Cr	Ni
CO <sub>2</sub>	<0.04	<1.00	0.50 – 2.50	18.00 – 21.00	9.00 – 11.00

### Description:

TASETO GFW308L is used for welding of Type 304 and 304L stainless steel. Because of low carbon content, the resistibility to inter granular corrosion is excellent and suitable for use in the case where solution heat treatment is impracticable.

### Typical Mechanical Properties:

0.2% Proof Stress (Mpa)	Tensile Strength (Mpa)	5D Elongation (%)
352	543	44