



## ENAR WELD BRAZE PVT. LTD

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## TASETO – GFW 309L

### Classifications:

JIS Z 3323: TS309L-FB0  
AWS A5.22: E309LT0-1/4

### Typical Chemistry Composition of Weld Deposit:

Shielding Gas	C	Si	Mn	Cr	Ni
CO <sub>2</sub>	<0.04	0.30 – 0.65	1.00 – 2.50	23.00 – 25.00	12.00 – 14.00

### Description:

TASETO GFW309L is the same composition as GFW309, except low carbon content less than 0.04%. So this wire is suitable for welding first layer of low carbon type stainless steel overlay or clad steel.

### Typical Mechanical Properties:

0.2% Proof Stress (Mpa)	Tensile Strength (Mpa)	5D Elongation (%)
431	595	35