



ENAR WELD BRAZE PVT. LTD

A-112, DDA INDUSTRIAL SHEDS,
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TASETO – GFW 309LK

Classifications:

JIS Z 3323: TS309L-FC1
AWS A5.22: E309LT1-1

Typical Chemistry Composition of Weld Deposit:

Shielding Gas	C	Si	Mn	Cr	Ni
CO ₂	<0.04	0.30 – 0.65	1.00 – 2.50	23.00 – 25.00	12.00 – 14.00

Description:

TASETO GFW309LK suitable for positional welding with proper slag viscosity. These wires are applicable in flat position and horizontal position.

Typical Mechanical Properties:

0.2% Proof Stress (Mpa)	Tensile Strength (Mpa)	5D Elongation (%)
430	584	36