



## ENAR WELD BRAZE PVT. LTD

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### TASETO – GFW 316LK

#### Classifications:

JIS Z 3323: TS316L-FC1  
AWS A5.22: E316LT1-1

#### Typical Chemistry Composition of Weld Deposit:

Shielding Gas	C	Si	Mn	Cr	Ni	Mo
CO <sub>2</sub>	<0.04	0.30 – 0.65	1.00 – 2.50	18.00 – 20.00	11.00 – 14.00	3.00 – 4.00

#### Description:

TASETO GFW316LK suitable for positional welding with proper slag viscosity. These wires are applicable in flat position and horizontal position.

#### Typical Mechanical Properties:

0.2% Proof Stress (Mpa)	Tensile Strength (Mpa)	5D Elongation (%)
420	564	37