



VENUS 309LMo TIG / MIG / SAW Welding Filler Wires

Classifications:

EN ISO 14343-A: W 23 12 2 L
AWS A5.9: ~ ER 309LMo

EN ISO 14343-B: SS 309LMo

Typical Chemistry Composition of Weld Deposit:

C	Cr	Ni	Mn	Mo	Si
<0.03	21.00 - 25.00	12.00 - 14.00	1.00 – 2.50	2.00 – 3.50	0.30 - 0.65

Description:

- For dissimilar welding of austenitic stainless steels and mild or low-alloy steels and welding difficult to weld hardenable or heat treatable steels.

Typical Mechanical Properties:

Yield Strength (Mpa)	Tensile Strength (Mpa)	Elongation (%)
min. 350	min. 550	min. 25

Packaging:

MIG/MAG Wire (Ø in mm): 0.80 / 1.00 / 1.20 MM in 12.50 Kg Spools / 125 Kg Drums

TIG Wire (Ø in mm): 0.80 / 1.00 / 1.20 / 1.60 / 2.00 / 2.40 / 3.20 / 4.00 MM

SAW Wire (Ø in mm): 1.60 / 2.00 / 2.40 / 3.20 / 4.00 / 5.00 MM



ENAR WELD BRAZE PVT. LTD, Enar Chambers, A-112, DDA INDUSTRIAL SHEDS, OKHLA INDUSTRIAL AREA,
PHASE - II, NEW DELHI – 110020 ☎ : 011-26383911 /12 /13 Fax : 011-26383913 e-mail : info@enarweld.com

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