



ENAR WELD BRAZE PVT. LTD

A-112, DDA INDUSTRIAL SHEDS,
OKHLA INDUSTRIAL AREA, PHASE – II
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VENUS – AISI 304L

Classifications:

American Iron and Steel Institute: 304L

ASTM: A164

ASME: SA164

Typical Chemistry Composition of Weld Deposit:

C	Cr	Ni	Mn	Si
<0.040	18.00 – 20.00	8.00 – 13.00	<2.00	<0.75

Description:

- TIG/MIG welding of 18%Cr-8%Ni austenite stainless steels (AISI STS 304H).

Typical Mechanical Properties:

Yield Strength (Mpa)	Tensile Strength (Mpa)	Elongation (%)
min. 200	min. 520	min. 35