



## VENUS - ER 308LSi TIG / MIG / SAW Welding Filler Wires

### Classifications:

EN ISO 14343-A: 2007: W 19 9 L Si

EN ISO 14343-B: 2007: SS 308LSi

AWS A5.9: ER308LSi

### Typical Chemistry Composition of Weld Deposit:

C	Cr	Ni	Mn	Si
<0.03	19.50 - 22.00	9.00 - 11.00	1.00 - 2.50	0.65 – 1.00

### Description:

- For Welding of 18%Cr-8%Ni austenite stainless steels (AISI STS 301, 302, 304)

### Typical Mechanical Properties:

Yield Strength (Mpa)	Tensile Strength (Mpa)	Elongation (%)
min. 350	min. 550	min. 35

### Packaging:

**MIG/MAG Wire** (Ø in mm): 0.80 / 1.00 / 1.20 MM in 12.50 Kg Spools / 125 Kg Drums

**TIG Wire** (Ø in mm): 0.80 / 1.00 / 1.20 / 1.60 / 2.00 / 2.40 / 3.20 / 4.00 MM

**SAW Wire** (Ø in mm): 1.60 / 2.00 / 2.40 / 3.20 / 4.00 / 5.00 MM



**ENAR WELD BRAZE PVT. LTD**, Enar Chambers, A-112, DDA INDUSTRIAL SHEDS, OKHLA INDUSTRIAL AREA,  
PHASE - II, NEW DELHI – 110020 ☎ : 011-26383911 /12 /13 Fax : 011-26383913 e-mail : info@enarweld.com

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