



ENAR WELD BRAZE PVT. LTD

A-112, DDA INDUSTRIAL SHEDS,
OKHLA INDUSTRIAL AREA, PHASE – II
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VENUS – ER 317L

Classifications:

EN ISO 14343-B: 2007: SS 317L
AWS A5.9-07: ER317L

KS D 7026: 2005: Y317L
JIS Z 3321: 2008: Y317L

Typical Chemistry Composition of Weld Deposit:

C	Cr	Ni	Mn	Si	Mo
<0.03	18.50 – 20.50	13.00 – 15.00	1.00 - 2.50	0.30 – 0.65	3.00 – 4.00

Description:

- TIG welding of 20%Cr-14%Ni-3.5Mo austenite stainless steels (AISI STS 316, 316L, 317)

Typical Mechanical Properties:

Yield Strength
(Mpa)
min. 300

Tensile Strength
(Mpa)
min. 520

Elongation
(%)
min. 30