



ENAR WELD BRAZE PVT. LTD

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VENUS – ER 318

Classifications:

EN ISO 14343-B: 2007: SS 318
AWS A5.9-07: ER318

Typical Chemistry Composition of Weld Deposit:

C	Cr	Ni	Mn	Si
<0.08	18.00 – 20.00	11.00 – 14.00	1.00 – 2.50	0.30 – 0.65

Description:

- MIG / TIG welding of AISI 316, 316Ti and 318 Steel which are subjected to high temperature and chloride containing environment applications.

Typical Mechanical Properties:

Yield Strength (Mpa)	Tensile Strength (Mpa)	Elongation (%)
min. 350	min. 550	min. 25